Desiccant type air dryer
(Heatless dryer)

Components for air preparation and pressure adjustment / main line unit

CONTENTS

Function explanation of desiccant type air dryer 104
System 105
Series variation 106
Features and handling of desiccant 107
Safety precautions 108

Compact heatless air dryer 112
HD Series

Medium to large heatless dryer 118
SHD Series

Manual air dryer 123
4001/4002 Series
The heatless air dryer uses a desiccant, which constantly balances moisture content of ambient air. One cylinder containing desiccant is used in absorption to absorb moisture in wet air, while another cylinder is used in regeneration to extract moisture in wet desiccant to dry air. These processes are repeated so wet air entering the unit is constantly supplied from the unit as dry air.

Wet air enters from the inlet to the cylinder A, where moisture is removed with dry adsorbent. Then, dry air is discharged from the outlet. Part of the dry air discharged from cylinder A passes through the orifice and is depressurized to atmospheric pressure. The air is supplied to cylinder B, where moisture is removed with desiccant before being discharged into the atmosphere.

By depressurizing part of the air, drain in a pressurized state, to the atmospheric level, dryness increases and sufficiency in regeneration is increased.

For example, when 0.7MPa dry air is depressurized to the atmospheric level, air volume becomes 8-fold and relative humidity per unit volume 1/8-fold. Thus, absorbent removes more moisture than when balanced with air. After a set time, the air flow is reversed by the timing motor, and air is absorbed with cylinder B and regenerated with cylinder A. This operation is repeated.
1. Purge flow rate

The heatless air dryer uses dry air from the dryer to regenerate desiccant that has absorbed water. The air used for this regeneration is called purged air, and the minimum flow rate is determined in principle.

Theoretic purge rate = \( \frac{1}{\text{Air pressure during absorption (absolute pressure)}} \)

For example, the theoretic purge rate is 12.9% (at 100% load) for 0.7MPa.

In actual use, the theoretic purge rate is set to 15 to 23% based on desiccant absorption and removal rate and unit efficiency.

Thus, if operation conditions differ, the purge rate, processed air rate and purge rate differ.

Refer to the catalog and confirm that applicable operation conditions and required outlet dew point are satisfied.

The purge rate can be set at the factory (special order) to match customer specifications. Contact CKD when conditions change, such as when the unit is moved, as the rate must be reset.

2. Oil removing

When using the desiccant air dryer, water absorption is prevented if desiccant absorbs oil. This can cause outlet dew point performance and desiccant life to drop.

When using the desiccant air dryer in an air line containing a lubricated air compressor, install an oil removing filter (M filter) on the primary side of the dryer.

3. Installation of filter on secondary side of dryer

When using the desiccant air dryer, desiccant power is discharged to the secondary side of the dryer. Thus, install a filter (P, S or M filter or their combination) on the secondary side of the dryer based on the air application (required air quality).

4. Silencer replacement

When changing the desiccant cylinder to the absorption side, the pressurized cylinder absorbing moisture is suddenly depressurized to atmospheric level, and large exhaust noise is occurred each time the state changes. A silencer is mounted to suppress this exhaust noise, but when used for a long time, desiccant power will accumulate and clog the silencer. If left as is, desiccant regeneration could be affected and the required dew point performance not achieved. If the silencer is heavily clogged, it could be damaged because of pressure when exhausting.

The silencer should be replaced once a year, or when the regeneration cylinder side pressure exceeds 0.05MPa.

5. Pressure fluctuation on dryer's secondary side

Just before and after the desiccant cylinder's changeover (absorption/regeneration), the air flow rate may fluctuate since the purge air is temporarily stopped and atmospheric pressure (regeneration pressure) is pressurized and filled. This may cause pressure to fluctuate, depending on pipes connected to the dryer. This may cause pressure to fluctuate, depending on pipes connected to the dryer. When large, it could extend to 0.1MPa. If this pressure fluctuation affects factory operations, increase the main pressure setting, or install an air tank on the secondary side, etc.

6. By-pass circuit

Many dryers have a bypass circuit to detour the dryer and supply air in an emergency. The valve is opened when air is supplied even during dryer failure or when the dryer must be repaired while following air for remedial measures, etc. In this case, however, wet, nondehumidified air is supplied to the factory.

Often when the heatless air dryer is selected, very dry air must be supplied. If the bypass circuit is opened inadvertently, moisture enters all air pipes following the dryer, which requires many hours to correct. Installation of a spare unit is recommended in this case.

7. Dew point display

Conventionally, the refrigerating dryer's performance was indicated with the pressure dew point, and the heatless dryer and membrane dryer were indicated with the atmospheric dew point (refer to page 10 for the terminology). However, with the enactment of JISB8392-1, this has been unified to the pressure dew point display. CKD has also started indicating the performance with the pressure dew point from the super heat-less air dryer SHD3000 Series. Note that depending on the model or maker, both indications may still be in use.
### Desiccant type air dryer (Heatless dryer)

#### Series variation

<table>
<thead>
<tr>
<th>Features</th>
<th>Small type HD Series</th>
<th>Large type Super heatless SHD Series</th>
</tr>
</thead>
<tbody>
<tr>
<td>Installation applications</td>
<td>Terminal installation in plant, device integrated type</td>
<td>Inlet air temperature 35°C</td>
</tr>
<tr>
<td>Inlet air temperature 21°C</td>
<td>Atmospheric dew point 17.5°C</td>
<td>Pressure dew point –20°C (–40°C) Note 2</td>
</tr>
<tr>
<td></td>
<td>Atmospheric dew point 40°C</td>
<td>Pressure dew point –40°C (–57°C) Note 2</td>
</tr>
<tr>
<td></td>
<td>Atmospheric dew point 72°C</td>
<td>Pressure dew point –60°C (–74°C) Note 2</td>
</tr>
</tbody>
</table>

#### Performance characteristics

<table>
<thead>
<tr>
<th>kW</th>
<th>0.4</th>
<th>0.75</th>
<th>1.5</th>
<th>2.2</th>
<th>3.7</th>
<th>5.5</th>
<th>7.5</th>
<th>11</th>
</tr>
</thead>
<tbody>
<tr>
<td>HD-0.5</td>
<td>(HD-0.5)</td>
<td>(HD-1)</td>
<td>(HD-1.5, -3)</td>
<td>(HD-2)</td>
<td>(HD-4)</td>
<td>(HD-6)</td>
<td>(HD-9)</td>
<td>(HD-9)</td>
</tr>
</tbody>
</table>

#### Optional features

- **Dew point monitor**
  - X
  - Terminal with energy saving device
  - X
  - With energy saving device
  - X
  - Optional voltage
  - Option
  - Option
  - Option
  - Option
  - Paint color specification
  - Standard equipment
  - Standard equipment
  - Standard equipment
  - Standard equipment
  - Remote control and external signal
  - Custom order
  - Custom order
  - Custom order
  - Standard equipment
  - Standard equipment
  - Standard equipment
  - Standard equipment
  - Outdoors specifications
  - X
  - X
  - X
  - X
  - Anchor bolt
  - X
  - X
  - X
  - Option
  - Option
  - Option
  - Option
  - SUS name plate
  - Option
  - Option
  - Option
  - Custom order
  - Custom order
  - Custom order
  - Custom order
  - Export specifications
  - Option
  - Option
  - Option
  - Custom order
  - Custom order
  - Custom order
  - Custom order
  - Export packing
  - Option
  - Option
  - Option
  - Option
  - Option
  - Option
  - Option
  - Product photo
  - Option
  - Option
  - Option
  - Custom order
  - Custom order
  - Custom order
  - Custom order

#### Note:
- This table is prepared based on the following conditions. If the conditions differ, the model must be corrected with multiplication. Inlet air pressure: 0.7MPa. Inlet air temperature: Follows each series rating.
- Values in parentheses indicate the atmospheric dew point conversion value.

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**Appearance**

![Product image]
1. Disposing of desiccant
Desiccant is an absorbent and, in addition to moisture, may absorb other materials in compressed air. Spent desiccant must be disposed properly as industrial waste.

2. Inlet air temperature and absorption performance
Absorption performance of desiccant depends on temperature. Absorption performance drops if the temperature exceeds 55°C. (The inlet temperature range of the heatless air dryer is limited to 50°C for this reason.) Generally absorption performance is higher when temperature is low. Efficient operation is ensured by installing the heatless air dryer where the inlet temperature is low.

3. Oil removal
As opposed to a heat dryer, a heatless dryer does not absorb moisture until desiccant is full. Instead, a process of absorbing a small amount on the surface and immediately regenerating the desiccant is repeated. Thus, it is necessary to keep the desiccant surface clean so the desiccant absorbs moisture easily.

If compressed air contains oil, desiccant absorbs oil, which cannot be removed as easily as moisture, and instead permeates desiccant and prevents the absorption of moisture.

When using this product in a lubricated air line, install an oil removing filter on the primary side of the heatless air dryer.

4. Desiccant replacement timing
Desiccant replacement timing differs with the working conditions and required dew points. Refer to the dew point meter, and replace desiccant performance starts to drop.

When the required dew point (atmospheric dew point) is between -30 to -50°C, desiccant is normally replaced every 3 to 5 years.
When the required dew point is -70°C or less, desiccant is replaced every 2 years.
Safety precautions

Always read this section before starting use. Refer to Intro 67 for general precautions.

Heatless dryer

Manufacturer’s Liability

**WARNING**
- The manufacturer cannot be held liable in the following cases:
  - Serious errors in use occur due to the operator.

**CAUTION**
- Keep the intake temperature as low as possible. The desiccant absorption performance will drop if the temperature is high.
- Do not use this product if inlet air contains corrosive gases, chemicals, organic solvents, or combustible gases.
- The SHD Series G type dew point display value is a reference accuracy. The accuracy will drop in low dew point areas. The M type is recommended when using dew point control.

Design & Selection

Avoid direct sunlight and rain water. The resin parts, etc., could deteriorate and break.
- Use this product within the range of working temperature.
- Do not use where there is a risk of freezing. The condensed water accumulated inside could freeze and cause product damage.
- Do not use in dangerous places (atmosphere with risk of explosions, etc.).

Installation & Adjustment

Always use a fork lift to move the product. Set the fork lift’s claws into the fork lift holes. (Excluding compact HD Series)

- Do not plug the fork lift holes as recycled air is discharged. (Only SHD Series)

Ground the GND.

The SHD Series has a filter. Always install the enclosed oil removal filter (M type) on the primary side (inlet side) and the enclosed dust filter (P type) on the secondary side. If the quality of the air flowing in is poor, install a separate filter in front of the M type filter. If the user requires a high air quality, install separate filters.

- A filter is not provided with the series (HD Series) other than the SHD Series. Purchase and install an appropriate filter for the system.

Install the filter as close to the dryer as possible.

- Keep the intake temperature as low as possible. The desiccant absorption performance will drop if the temperature is high.
- Do not use this product if inlet air contains corrosive gases, chemicals, organic solvents, or combustible gases.
- The SHD Series G type dew point display value is a reference accuracy. The accuracy will drop in low dew point areas. The M type is recommended when using dew point control.

Avoid direct sunlight and rain water. The resin parts, etc., could deteriorate and break.
- Use this product within the range of working temperature.
- Do not use where there is a risk of freezing. The condensed water accumulated inside could freeze and cause product damage.
- Do not use in dangerous places (atmosphere with risk of explosions, etc.).

**CAUTION**
- “Class 2 pressure vessel” according to "safety regulation of boiler and pressure vessel" in Occupational Safety Sanitation Laws is applied in model no. SHD3075 to SHD3240.
- Model SHD3075 to SHD3240 have a Class 2 pressure vessel withstand pressure proof certificate. This certificate must be kept in safe-keeping while using this product. (Applications to the Labor Standards Supervision Office are no longer required in Japan.)
- This product may be used only in Japan. (Consult with CKD for use overseas.)
- Install this product on a stable, flat surface not subject to vibration.
- Do not step onto this product.
- Secure enough space for maintenance and inspection. (600mm or more on front, both sides and back.)
- Stainless steel or galvanized steel pipes (white pipes) are recommended for pipe materials. Flush pipes before connecting.

- Keep the intake temperature as low as possible. The desiccant absorption performance will drop if the temperature is high.
- Do not use this product if inlet air contains corrosive gases, chemicals, organic solvents, or combustible gases.
- The SHD Series G type dew point display value is a reference accuracy. The accuracy will drop in low dew point areas. The M type is recommended when using dew point control.

- Keep the intake temperature as low as possible. The desiccant absorption performance will drop if the temperature is high.
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- The SHD Series G type dew point display value is a reference accuracy. The accuracy will drop in low dew point areas. The M type is recommended when using dew point control.

- Keep the intake temperature as low as possible. The desiccant absorption performance will drop if the temperature is high.
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- The SHD Series G type dew point display value is a reference accuracy. The accuracy will drop in low dew point areas. The M type is recommended when using dew point control.
During Use & Maintenance

Operation

**CAUTION**
- Use this product within the working pressure range.
- Use this product within the power voltage range in specifications.
- Energy-saving operation can be set randomly with the “ECO MODE” ON/OFF button. (Only SHD Series)
- It is not possible to attain a stable dew point in applications where the working flow rate varies greatly.
- In rare cases, the water drops may be discharged from the silencer section because of the air intake conditions and ambient temperature, etc. The user should prepare a drain pan in these cases.

Inspection / Maintenance

**CAUTION**
- Desiccant replacement timing differs with the working conditions and required dew points. Refer to the dew point meter, and replace desiccant performance starts to drop.
  When the required dew point (atmospheric dew point) is between -20 to -30°C, desiccant is normally replaced every 3 to 5 years. When the required dew point is -60°C or less, desiccant is replaced every 2 years.
- Desiccant is an absorbent and, in addition to moisture, may absorb other materials in compressed air. Spent desiccant must be disposed properly as industrial waste.
- Always replace the silencer when the regeneration tube pressure exceeds 0.05MPa, or when one year has passed.
- The SHD Series G type temperature and humidity sensor should be replaced once a year. (Can not calibrate)
  The M type dew point gauge should be calibrated once a year.

Repair parts

**CAUTION**
- To ensure use for a long time, always periodically inspect the wear state, and replace the parts. Refer to the Instruction Manual enclosed with the product for details.

Periodical maintenance part

**CAUTION**
- To ensure long use, regularly inspect maintenance parts and replace them based on the standard replacement cycle.
  Refer to the Instruction Manual enclosed with the product for details.
Heatless dryer HD/SHD

Contents for air preparation and pressure adjustment / main line unit / desiccant type air dryer

Overview
Heatless dryer with pressure reducing self regeneration method to regenerate desiccant without using heat.
Stable ultra dry air can be easily supplied.

Features
(1) Ultra dry air can be easily supplied
Ultra low dew point -60 to -72°C (at atmospheric pressure)
(2) Easy maintenance
(3) With indicator for dew point monitor
Pressure dew point digital display (only SHD)
(4) High durability

<table>
<thead>
<tr>
<th>CONTENTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Safety precautions   108</td>
</tr>
<tr>
<td>Compact (HD)         112</td>
</tr>
<tr>
<td>Medium/large (SHD)   118</td>
</tr>
</tbody>
</table>

Heatless dryer with pressure reducing self regeneration method to regenerate desiccant without using heat.
Stable ultra dry air can be easily supplied.

Overview
Heatless dryer with pressure reducing self regeneration method to regenerate desiccant without using heat.
Stable ultra dry air can be easily supplied.

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(2) Easy maintenance
(3) With indicator for dew point monitor
Pressure dew point digital display (only SHD)
(4) High durability

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</tr>
<tr>
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</tr>
<tr>
<td>Medium/large (SHD)   118</td>
</tr>
</tbody>
</table>
Desiccant type air dryer (compact heatless dryer)

**HD Series**

Stably supplying ultra dry air with atmospheric dew point -72°C. Treating air flow rate: 75 to 1235 ℓ/min. (ANR) (atmospheric dew point -72°C at 0.7MPa)

JIS symbol

---

### Specifications

<table>
<thead>
<tr>
<th>Descriptions</th>
<th>HD-0.5</th>
<th>HD-1</th>
<th>HD-1.5</th>
<th>HD-2</th>
<th>HD-4</th>
<th>HD-6</th>
<th>HD-9</th>
</tr>
</thead>
<tbody>
<tr>
<td>Port size Rc</td>
<td>3/8</td>
<td></td>
<td></td>
<td>3/4</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inlet air pressure range MPa</td>
<td>0.2 to 1.0</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inlet air temperature range °C</td>
<td>5 to 52</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ambient temperature °C</td>
<td>-1 to 52</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Regeneration method</td>
<td>Self regeneration heatless type</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Regeneration cycle</td>
<td>1 minute (0.5 minute switchover)</td>
<td></td>
<td></td>
<td>4 minutes (2 minutes switchover)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Power supply V</td>
<td>Single phase 100 VAC, 200 VAC 50/60Hz</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Power consumption W</td>
<td>26</td>
<td></td>
<td></td>
<td>52</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Desiccant</td>
<td>Synthetic zeolite</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Product weight kg</td>
<td>6.5</td>
<td>7.0</td>
<td>7.5</td>
<td>9.5</td>
<td>11.5</td>
<td>21.5</td>
<td>42.5</td>
</tr>
<tr>
<td>Indicator for dew point monitor</td>
<td>Standard equipment</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Silencer</td>
<td>Standard equipment</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Note 1.** If oil is contained in the fluid, install a decreasing filter (oil mist type filter) to the inlet side, while install a filter with proper filtration rating (5 μm, 0.3 μm, oil mist filter) to OUT side.

**Note 2.** IN and OUT ports are provided at two points both left and right, so a port not used should be plugged with a blanking plug.

**Note 3.** Standard paint color is quality cool white (munsell No. 5GY7.5/0.5).

**Note 4.** If used in clean room, please consult with CKD.

---

### How to order

**HD**

**Option**

- Blank: Standard
- F: Optional color
- G: Voltage assignment
- H: English documentation
- H1: Export packing
- H2: SUS name plate
- Y2: Product photo

**Voltage**

- 100 VAC
- 200 VAC

---

### When placing an order

- Heatless dryer is adjusted to the required atmospheric dew point, flow rate, etc. at shipment. Always indicate following descriptions when placing an order.
  - **Model no.**
  - **Required outlet flow rate** ℓ/min (ANR)
  - **Required atmospheric dew point** °C
  - **Inlet air pressure** MPa
  - **Inlet air temperature** °C

---

### Note on model no. selection

**Note 1.** If oil is contained in the fluid, install a decreasing filter (oil mist type filter) to the inlet side, while install a filter with proper filtration rating to OUT side.

**Note 2.** The heatless air dryer is equipped with a dew point monitor (moisture indicator), allowing the drying state to be confirmed.

**Note 3.** The unit's performance may not be attained if used at less than the selected pressure. Always select the model with the working pressure.

**Note 4.** When ordering several options, indicate the required options in alphabetical order.
When pressure 0.9MPa, atmospheric dew point -50°C and inlet air temperature 32°C, inlet air flow rate, purge flow rate and outlet air flow rate of HD-4 are followings.

### Maximum flow rate table

<table>
<thead>
<tr>
<th>Model no.</th>
<th>Air Filter</th>
<th>Unit (/min)</th>
<th>(ANR)</th>
</tr>
</thead>
<tbody>
<tr>
<td>HD-0.5</td>
<td>HD-1</td>
<td>HD-1.5</td>
<td>HD-2</td>
</tr>
<tr>
<td>1.0</td>
<td>165</td>
<td>325</td>
<td>445</td>
</tr>
<tr>
<td>0.9</td>
<td>145</td>
<td>280</td>
<td>380</td>
</tr>
<tr>
<td>0.8</td>
<td>130</td>
<td>255</td>
<td>340</td>
</tr>
<tr>
<td>0.7</td>
<td>115</td>
<td>225</td>
<td>305</td>
</tr>
<tr>
<td>0.6</td>
<td>100</td>
<td>195</td>
<td>260</td>
</tr>
<tr>
<td>0.5</td>
<td>85</td>
<td>165</td>
<td>220</td>
</tr>
<tr>
<td>0.4</td>
<td>75</td>
<td>150</td>
<td>205</td>
</tr>
<tr>
<td>0.3</td>
<td>60</td>
<td>120</td>
<td>165</td>
</tr>
<tr>
<td>0.2</td>
<td>45</td>
<td>90</td>
<td>125</td>
</tr>
</tbody>
</table>

### Selection guide

#### Reading maximum flow rate table

Two kind of numbers are listed in each box in the maximum flow rate table. The upper numbers show the required inlet air flow rate to dry in lower flow rate. The lower numbers show maximum outlet flow rates in dry air. The differential between upper and lower numbers shows the required purge flow rate to regenerate and de-dry.

### Time chart

* Number of second indicates at 60Hz. Multiply approx. 1.2 for 50Hz.

When heatless dryer is installed

* With 10 to 20% of usage rate, perform a trial operation for the following time at the first trial run after this machine is installed.

<table>
<thead>
<tr>
<th>Temperature</th>
<th>10°C</th>
<th>0°C</th>
<th>-10°C</th>
</tr>
</thead>
<tbody>
<tr>
<td>HD-0.5 to 4</td>
<td>SV1</td>
<td>SV2</td>
<td></td>
</tr>
<tr>
<td>HD-6</td>
<td>SV1</td>
<td>SV2</td>
<td></td>
</tr>
<tr>
<td>HD-9</td>
<td>SV1</td>
<td>SV2</td>
<td>SV3</td>
</tr>
</tbody>
</table>

**Ending**

**Compact heatless dryer**

**Main line Unit**

**Auto. drain**

**Air filter**

**Desiccant**

**Vacuum**

**Regulator**

**F.R.L.**

**Refrigerating Type**

**F.R.**

**Suction filter**

**Check valve**

**Compensator**

**F.R.L. (Related products)**

**Compact F.R.**

**Pneumatic regulator**

**Check valve**

**Network regulator**

**Safety valve**

**Electro**

**Air sensor**

**Contact / normal open**

**Contact / normal close**

**Power outlet**

**Total air system**

**Vacuum filter**

**Vacuum regulator**

**Connection**

**Air line**

**Running air**

**F.R.**

**Compact dryer**

**Swing dryer**

**EC/DC**

**Controller**

**Other**

**Microwave**

**Relay**

**Counter**

**Inverter**

**Power supply**

**Electronic**

**Variable frequency drive**

**Electro pneumatic**

**Constant control**

**Clean**

**Precision regulator**

**Industrial dryer**

**F.R.L.**

**Desiccant dryer**

**Type dryer**

**Type dryer**

**Type dryer**

**Type dryer**
Humid compressed air entered from IN passes through the shuttle valve, and enters into desiccant cylinder T1. Viper in humid compressed air is absorbed with desiccant cylinder during flowing equally in the inside of desiccant, and finally ultra dry air goes out from OUT through the shuttle valve.

Some ultra dry air depressurized passing through the orifice, enters into desiccant cylinder T2, and used to dry and regenerate the dry agent in desiccant cylinder T2, and release to the atmosphere. This drying and regeneration process is switched by the timing motor in control box. This allows to continue to supply constant ultra dry air to the OUT side.

**Dimensions**

<table>
<thead>
<tr>
<th>Model no.</th>
<th>Dimension A</th>
</tr>
</thead>
<tbody>
<tr>
<td>HD-0.5</td>
<td>325</td>
</tr>
<tr>
<td>HD-1</td>
<td>440</td>
</tr>
<tr>
<td>HD-1.5</td>
<td>485</td>
</tr>
<tr>
<td>HD-2</td>
<td>467</td>
</tr>
<tr>
<td>HD-4</td>
<td>689</td>
</tr>
</tbody>
</table>
dimensions

- HD-6

- HD-9

Note 1. Push-in plug is provided to 100 VAC (2.3m)
Note 2. Push-in plug is not provided to 200 VAC (with code length 2.3m)
Note 3. To connect to IN or OUT port of HD-9, use an attached reducing socket or nipple to adjust port size to 3/4B.
Note 4. Contact CKD for option G (specified voltage) as the outline dimensions are different.
**Heatless - the eco-friendly model**

The purge flow is reduced (max. approx. 96%) with the energy-saving dew point monitor.

At the same time, noise is reduced with our original exhaust method. The super heatless dryer SHD Series offers ultimate reliability, performance and ease-of-use.

**Energy saving**

Eliminate unnecessary purging with dew point monitoring

- The absorption ↔ regeneration changeover time can be variably controlled by directly monitoring the outlet air dew point. This suppresses purging and enables optimum energy-saving operation.

- During normal operation: Regardless of the outlet dew point, the cycle changes between absorption ↔ and regeneration at a two-minute interval.

- Energy saving operation: If the set dew point is cleared when the mode is switched, the state can be maintained without changing the desiccant tube. When the set dew point is reached, the cylinder is changed and operation is returned to normal operation to keep the dew point.

Approx. 13% reduction even during normal operation

- The optimum desiccant tube design allows the purging rate to be reduced by 13% even during normal operation. (CKD comparison)

**Low noise level**

Greatly reducing noise at changeover

- The two-stage exhaust method (PATP) greatly reduces the noise by approx. 35dB (A) compared to the conventional parts.

Noise reduction

- The human ear perceives as 10dB reduction in noise as a reduction of “noise by half”.

**for improving environment performance**

Direct control of pressure dew point with values

- A dew point sensor is equipped as a standard. The pressure dew point is displayed digitally, enabling accuracy confirmation of the performance.

Stainless steel tower

- A non-corrosive stainless steel vessel is incorporated for the desiccant tube, thus improving the quality of supplied air and the unit’s reliability.

Easy maintenance

- The desiccant tube can be removed easily by turning it 45˚. Safety is ensured by the latch mechanism which locks the tube.

Direct connection to air compressor

- A refrigerating type dryer is no longer required on the inlet side. This single unit accurately maintains the performance.

Standard filter on inlet and outlet

- A filter is mounted on the inlet to maintain the heatless dryer’s performance, and on the outlet to maintain the quality of supplied air. An AF2000 Series filter is mounted on both sides. (Enclosed: The stainless steel type AF4000 and AF5000 series can also be selected as an option.

Ample 16 model lineup

- A total of 16 models are available with eight types of air flows (2.5 to 24m3/min ANR) and two types of dew point sensors (G: thermohumidity sensor, M: dew point gauge).

Improved operability with electronic control system

Digital display of pressure dew point

- The dew point faults and sensor faults, etc., are also displayed.

Energy-saving/normal operation selection

- The mode can be easily and manually switched between the energy-saving mode and normal operation mode.

Selective energy-saving setting dew point

- The G type has three stages -10, -20, and -40°C, and the M type has three stages -20, -40 and -60°C. The setting can be made according to the required dew point, enabling optimum energy-saving.

Central control in control room, etc.

- A remote operation, dew point sensor fault output terminal, dew point fault output terminal and dew point analog output terminal are provided as a standard. The system’s operation status can be centrally controlled.

ECO display

- Indicator turns on to indicate the energy-saving mode is activated.

Energy-saving rate display

- The energy-saving rate for 24 hours can be displayed. Use this for daily control.

Greatly reducing foot print

- 1/3 to 1/2 (CKD comparison)

ISO14001 compliant Freon-less type
### Desiccant type air dryer (heatless dryer)

**SHD Series**

#### Specifications

**Descriptions**

<table>
<thead>
<tr>
<th>SHD3025</th>
<th>SHD3045</th>
<th>SHD3075</th>
<th>SHD3100</th>
<th>SHD3125</th>
<th>SHD3150</th>
<th>SHD3200</th>
<th>SHD3240</th>
</tr>
</thead>
<tbody>
<tr>
<td>Working fluid</td>
<td>Compressed air</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inlet air pressure range</td>
<td>0.4 to 1.0 MPa</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inlet air temperature range</td>
<td>5 to 50 °C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>0 to 40 °C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inlet air temperature</td>
<td>35 (no water drip)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>25 °C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inlet air pressure</td>
<td>0.7 MPa</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inlet air flow rate</td>
<td>2.5</td>
<td>4.5</td>
<td>7.5</td>
<td>10</td>
<td>12.5</td>
<td>15</td>
<td>20</td>
</tr>
<tr>
<td>Outlet pressure dew point</td>
<td>-20, -40, -60 °C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Average purge ratio</td>
<td>1</td>
<td>2</td>
<td>3</td>
<td>4</td>
<td>5</td>
<td>6</td>
<td>8</td>
</tr>
<tr>
<td>Desiccant tube module number</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Regeneration method</td>
<td>Self regeneration heatless type</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Desiccant</td>
<td>Activated alumina, synthetic zeolite</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Power supply</td>
<td>Single phase 100/200 VAC 50/60Hz</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Power consumption</td>
<td>15W</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Port size**

<table>
<thead>
<tr>
<th>Rc</th>
<th>1/2</th>
<th>2</th>
<th>2/2</th>
<th>2/1/2</th>
<th>2/1/2</th>
<th>2/1/2</th>
</tr>
</thead>
<tbody>
<tr>
<td>120</td>
<td>180</td>
<td>240</td>
<td>300</td>
<td>370</td>
<td>430</td>
<td>550</td>
</tr>
</tbody>
</table>

**Enclosed filter (inlet side standard)**

- AF2004M-25
- AF2007M-40
- AF2010M-40
- AF2013M-50
- AF2020M-50
- AF2026M-65
- AF2028M-65

**Enclosed filter (outlet side standard)**

- AF2004P-25
- AF2007P-40
- AF2010P-40
- AF2013P-50
- AF2020P-50
- AF2026P-65
- AF2028P-65

**Enclosed filter (inlet side option E2)**

- AF4004M-25
- AF4007M-40
- AF4010M-40
- AF4013M-50
- AF4020M-50
- AF4032M-80
- AF4032P-80

**Enclosed filter (outlet side option E2)**

- AF4004P-25
- AF4007P-40
- AF4010P-40
- AF4013P-50
- AF4020P-50
- AF4032P-80
- AF4032P-80

**Note 1:** Standard paint color is quality cool white (Munsell No. 5GY7.5/0.5).

**Note 2:** Install the enclosed filters on the inlet side and outlet side. Additional filters may be required depending on this system. Prepare such filters separately if required.

**Note 3:** ANR indicates the state at 20°C atmospheric pressure and relative humidity 65%.

**Note 4:** S type is applied only for the outlet of SHD3150 option E2.

**Note 5:** AF5032 is used only for the SHD3200 and SHD3240 option E2.

**Note 6:** Refer to page 163 and 173 in the catalog for details on the enclosed filter.

#### Functional explanation

The wet compressed air which enters from INV passes through the valve CV and into the desiccant tube CUL-L. The wet compressed air flows evenly through the desiccant, which absorbs the moisture in the compressed air. The ultra dry air then passes through the check valve and is discharged from OUT. Some of the ultra dry air which is depressurized by the orifice enters the desiccant tube CUR-L and is used to regenerate and dry the CURL-R desiccant. It is then discharged to the atmosphere. Part of the air discharged from OUT is led to the dew point sensor DP where the dew point is measured. This dew point determines whether to activate the energy-saving mode which extends the changeover time. (The changeover time is extended after the absorption process ends and the pressure of both tubes rises.)
How to order

**SHD3 045 - G 07 - 40 - E - AC100V**

Model no.

- **Flow rate code**
  - A: Flow rate code
  - 025: 2.5m³/min. (ANR)
  - 045: 4.5m³/min. (ANR)
  - 075: 7.5m³/min. (ANR)
  - 100: 10m³/min. (ANR)
  - 125: 12.5m³/min. (ANR)
  - 150: 15m³/min. (ANR)
  - 200: 20m³/min. (ANR)
  - 240: 24m³/min. (ANR)

- **Sensor type**
  - B: Sensor type
  - G: Thermo-humidity sensor
  - M: Dew point hygrometer

- **Inlet air pressure**
  - C: Inlet air pressure
  - 04: 0.4MPa
  - 05: 0.5MPa
  - 06: 0.6MPa
  - 07: 0.7MPa
  - 08: 0.8MPa
  - 09: 0.9MPa
  - 10: 1MPa

- **Outlet pressure dew point**
  - D: Outlet pressure dew point
  - 20: -20˚C
  - 40: -40˚C
  - 60: -60˚C

- **Option**
  - E: Option
  - E: Standard (AF2000 enclosed)
  - E1: Without enclosed filter
  - E2: AF4000 Series enclosed
  - E3: Optional color
  - E4: Voltage assignment
  - E5: Temperature control
  - E6: Air sensor
  - E7: Pressure filter
  - E8: Pressure sensor
  - E9: Flow sensor for air
  - E10: Flow sensor for water
  - E11: Total air system
  - E12: Total air system (Gamma)
  - E13: Air filter
  - E14: Air booster
  - E15: Auto drain
  - E16: Others
  - E17: F.R.L. (Module unit)
  - E18: F.R.L. (Separate)

- **Voltage**
  - F: Voltage
  - 100 VAC
  - 200 VAC

Note on model no. selection

Note 1: The outlet pressure dew point "-60˚C" specifications cannot be selected for the sensor type "G".

Note 2: The required performance may not be attained if using at a level less than the selected pressure. Always select the model with the working pressure.

Note 3: When ordering several options, indicate the required options in alphabetical order.

**Example of model number**

**SHD3045-G07-40-EL-AC100V**

Model: Heatless dryer

- Flow rate code: 4.5m³/min. (ANR)
- Sensor type: Thermo-humidity sensor
- Inlet air pressure: 0.7MPa
- Outlet pressure dew point: -40˚C
- Option: Anchor bolt nut
- Voltage: 100 VAC
Selection guide

Maximum flow rate table  Values at inlet temperature 35°C.

<table>
<thead>
<tr>
<th>Model no.</th>
<th>SHD3025</th>
<th>SHD3045</th>
<th>SHD3075</th>
<th>SHD3100</th>
<th>SHD3125</th>
<th>SHD3150</th>
<th>SHD3200</th>
<th>SHD3240</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inlet air flow rate</td>
<td>2.5</td>
<td>4.5</td>
<td>7.5</td>
<td>10</td>
<td>12.5</td>
<td>15</td>
<td>20</td>
<td>24</td>
</tr>
</tbody>
</table>

Note 1: The same air flow rate is applied at the -20, -40 and -60˚C specifications.

Selection method

The above flow rate table shows the values for the inlet pressure 0.7MPa and inlet air temperature 35°C.
If the conditions are different, obtain the values with the following coefficient table and curves.

Inlet air flow rate = (Inlet flow rate in max. flow rate table) x (pressure coefficient) x (temperature coefficient)

Purge flow rate (Note 3) = (Inlet flow rate in max. flow rate table) x (purge rate for each dew point (Note 4))

Outlet air flow rate = (inlet air flow rate) - (purge flow rate)

Pressure coefficient table (Always select with the working pressure)

<table>
<thead>
<tr>
<th>Input air pressure (MPa)</th>
<th>0.4</th>
<th>0.5</th>
<th>0.6</th>
<th>0.7</th>
<th>0.8</th>
<th>0.9</th>
<th>1</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coefficient</td>
<td>0.63</td>
<td>0.75</td>
<td>0.88</td>
<td>1.00</td>
<td>1.13</td>
<td>1.25</td>
<td>1.38</td>
</tr>
</tbody>
</table>

Dew point performance curve

Inlet air temperature - flow compensation curve

Outlet air flow rate = 3.168 m³/min - 0.743 m³/min = 2.425 m³/min.

When heatless air dryer is installed

The SHD3075 to SHD3240 models are equipped with a Class 2 Pressure Vessel Withstand Certificate.
This certificate must be kept in safekeeping while this system is in used. (Application of the Labor Standards Bureau is no longer required.)

When starting test operation after installing this system, flow air at 10 to 20% of the working flow rate for the following operation time.

<table>
<thead>
<tr>
<th>Pressure dew point (˚C) (Note 8)</th>
<th>-20</th>
<th>-30</th>
<th>-40</th>
<th>-60</th>
</tr>
</thead>
<tbody>
<tr>
<td>(References) atmospheric dew point (˚C)</td>
<td>-40</td>
<td>-48</td>
<td>-57</td>
<td>-74</td>
</tr>
<tr>
<td>Time (h)</td>
<td>6</td>
<td>12</td>
<td>24</td>
<td>72</td>
</tr>
</tbody>
</table>

Note 6: The pressure dew point is for 0.7MPa.
The piping shown with dotted lines in the drawing is not enclosed, and must be prepared by the user.

The filter is enclosed.

Install an M type filter on the inlet side and a P type on the outlet side. Prepare such filters separately if required.

The M dimensions show the minimum dimensions required to remove the element. Allow for the auto drain piping dimensions when actually laying the pipe.

* The drawing shows the AF2000.